CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020+A2:2025

ZE-16083-01-00-EN15085-2015.0117.012

DVS ZERT GmbH hereby certifies that the welding company

Vossloh Rolling Stock GmbH
Doktor-Hell-Straße 6
24107 Kiel
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1 in the type of activity D, P, M, S

in the range indicated in the annex.

validity: 2026-02-05 until 2028-03-31

Düsseldorf, 2026-02-05
Place and date of issue

Lead auditor: Dipl.-Ing. WITTIG

Dipl.-Ing. GURSCHKE
Head of certification body

DAkkS Deutsche Akkreditierungsstelle D-ZE-16083-01-00

Scope of the certificate

ZE-16083-01-00-EN15085-2015.0117.012

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2 8.1	t = 2 - 6 mm t = 3 - 12 mm	FW FW
135	1.2 1.2 1.2/3.1 1.3 1.3 1.3 1.3 2.1, 3.1 1.3 1.3 2.1 2.1/8.1 3.1 8.1 8.1	t ≥ 2 mm t = 30 - 120 mm t = 5 - 80 mm t = 3 - 5.2 mm t = 3 - 8 mm t ≥ 4 mm t ≥ 5 mm t ≥ 5 mm t = 15 - 60 mm t = 15 - 60 mm t = 7.5 - 30 mm t = 2.1 - 6 mm t = 15 - 80 mm t = 2 - 8 mm t = 2 - 8 mm	FW BW BW BW FW FW FW FW, automatic - HY-Joint BW, automatic FW, 2.1 (t = 2-6 mm) / 8.1 (t = 10-24 mm) BW, automatic BW FW
141/131	22	t = 3 - 10 mm	BW
141	1.2 8.1	t = 3 - 20 mm t = 2 - 6 mm	BW BW
783	1.2/8	D = 6 - 12 mm	PA

Area of Application:

- New build of railway vehicles and their components
- Maintenance welding of railway vehicles and their components
- Design of railway vehicles and their components
- Design for maintenance welding
- Purchase and supply of welded components
- Purchase and supply for maintenance welding

Responsible welding coordinator(s): Jonas Thode, IWE — born: 1997-02-24

1st deputy(ies) of the responsible welding coordinator(s): Andrej Zitzer, IWE — born: 1976-07-10

Others deputies: Jörn Miebach, IWS — born: 1968-05-31

Remarks: The welding coordinator Jonas Thode is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.: DVSZERT/15085/CL1/117/15/4A1

General provisions:
The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.

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